

From:	Product Management	Date:	23-9-2014
For:	Sales	Ref:	PI-03-07 EN
Article:	EXCEL <sup>®</sup> Connecting link (U)MJ(I)	Revision:	0
Subject:	Instructions for use - EXCEL <sup>®</sup> Connecting link (U)MJ(I)		
Note:	Main dimensions, general info and warnings can be found in our latest catalogue.		



MJ  
UMJ  
MJI

### EXCEL<sup>®</sup> Connecting link

Follow the steps hereunder to assemble several eye type fitting, master links and chain to each other.



Make sure you have all the correct components to assemble the chain sling.



After inserting of the two half links in the components to be connected with, the bush will be positioned between the two half links.



The pin must be driven trough the parts with a hammer.



Make sure the pin is completely assembled into the connecting link

VAN BEEST B.V. Manufacturer and Supplier of wire rope and chain fittings. Reg. trade marks 'Green Pin' and 'Excel'



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The pin is kept in place by the bush. Check the correct position (half links, pin, bush) and the locking of the components. Make sure the connecting link (both half links) can hinge freely.

Refer to the standard EN 818-4 (chain sling) before using.

For removal of the pin, please follow the instructions hereunder

Note: use a well fitting pin driver.



Drive out the pin with a well fitting pin driver. Make sure there is space for the pin to exit both 1/2 MJ links.

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Spare parts kits are available:

- RMJ EXCEL<sup>®</sup> Spare kit for connecting link, grade 8
- URMJ EXCEL<sup>®</sup> Spare kit for connecting link, grade 10
- RMJI EXCEL<sup>®</sup> Spare kit for connecting link, stainless steel

Only use original (EXCEL<sup>®</sup>) made parts.



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**Do not fit two loaded chains in the same half connecting link.**

**It is only allowed when shortening clutches or shortening hooks are used and only one of these two legs is loaded.**



If you have further questions, please do not hesitate to contact us.  
Kind regards,

Van Beest Product Management

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